

# Associated Paint, Inc.



## 25-600.01

### Interior—Exterior Acrylic Semi Gloss Data Sheet

| <u>Characteristics:</u>  | <u>Specifications</u>  | <u>Surface Preparation</u>   |
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| <p>25-600 is a quality acrylic latex enamel for interior and exterior use. 25-600 goes on easily and dries to a medium gloss finish that is durable, washable and resists yellowing and mildew. 25-600 dries quickly and cleans up with soap and water. Eliminates the need for strong smelling, dangerous solvents. 25-600 is lead and mercury free.</p> <p><b>Vehicle Type:</b> Acrylic</p> <p><b>FINISH:</b> Medium Sheen</p> <p><b>RECOMMENDED USES:</b></p> <ul style="list-style-type: none"> <li>• Interior Walls &amp; Trim</li> <li>• Exterior Walls &amp; Trim</li> <li>• Primed Metal</li> <li>• Primed Wood</li> </ul> <p><b>TINTING:</b><br/>25-600 may be tinted to a wide range of colors with universal colorants in appropriate bases.</p> <p><b>THINNING:</b><br/>Not recommended. However if thinning is necessary for spray application, add no more than ½ pint of water per gallon.</p> <p><b>DRYING TIME, @ 77° F, 50% RH:</b><br/>Temperature &amp; Humidity Dependent</p> <p>Do not apply if air &amp; surface temperature is below 50°F or if rain or heavy dew is expected within 24 hours.</p> <p><b>Touch:</b> 4 hours<br/><b>Recoat:</b> 6 hours<br/><b>Flash Point:</b> N/A</p> | <p><b>VOC:</b> &lt; 200 g/l</p> <p><b>Weight Solids:</b> 46.8 ± 2%</p> <p><b>Volume Solids:</b> 32.9 ± 2%</p> <p><b>Weight Per Gallon:</b> 10.4 Lbs</p> <p><b>COVERAGE:</b><br/>25-600 will cover up to 450 sq.ft per gallon @ 3.0 mils wet, 1.2 mils dry</p> <p><b>APPLICATION:</b><br/>Apply 25-600 by brush, roller or airless spray (1800-2000 PSI and .017—.019 tip).</p> <p><b><u>Cleanup Information</u></b></p> <p>Clean spills and spatters immediately with soap and warm water. Clean hands and tools immediately after use with soap and warm water. After cleaning, flush spray equipment with mineral spirits to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using mineral spirits.</p> <p><b><u>Surface Preparation</u></b></p> <p><b>Warning!</b> Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse affects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.</p> <p><b>Wood</b><br/>Sand any exposed wood to a fresh surface. Patch all holes and imperfections with a wood filler or putty and sand smooth.</p> | <p><b><u>Surface Preparation</u></b></p> <p><b>Mildew</b><br/>Remove before painting by washing with a solution of 1 part liquid bleach and 3 parts water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the mildewed area for 10 minutes. Rinse thoroughly with water and allow the surface to dry prior to painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach water solution.</p> <p><b>Caulking</b><br/>Gaps between walls, ceilings, crown moldings, and other interior trim can be filled with the appropriate caulk after priming the surface.</p> <p><b>Drywall</b><br/>Fill cracks and holes with patching paste / spackle and sand smooth. Joint compounds must be cured and sanded smooth. Remove all sanding dust.</p> <p><b>Plaster</b><br/>Bare plaster must be cured and hard. Textured, soft, porous, or powdery plaster should be treated with a solution of 1 pint household vinegar to 1 gallon of water. Repeat until the surface is hard, rinse with clear water and allow to dry.</p> <p><b>Masonry, Concrete, Cement, Block</b><br/>All new surfaces must be cured according to the supplier's recommendations usually about 30 days. Remove all form release and curing agents. Rough surfaces can be filled to provide a smooth surface. If painting cannot wait 30 days, allow the surface to cure 7 days and prime the surface with <b>(41-600TG Hot Stucco Masonry Primer, 40-500 or 40-540)</b>.</p> |