

# Associated Paint, Inc.



## 31-600.01

### Interior—Exterior Alkyd Semi Gloss Data Sheet

<u>Characteristics:</u>	<u>Specifications</u>	<u>Surface Preparation</u>
<p>Alkyd Semi Gloss is premium semi gloss enamel for interior or exterior use. Alkyd Semi Gloss is formulated to go on easily and dry to a durable semi gloss finish that resists chalking, fading and mildew. Alkyd Semi Gloss's tough finish is stain resistant and washable.</p> <p><b>Vehicle Type:</b> 100% Alkyd</p> <p><b>FINISH:</b> Semi Gloss</p> <p><b>RECOMMENDED USES:</b></p> <ul style="list-style-type: none"> <li>• Interior Primed Walls &amp; Trim</li> <li>• Exterior Primed Walls &amp; Trim</li> <li>• Primed Metal</li> <li>• Primed Wood</li> </ul> <p><b>TINTING:</b> 31-600 may be tinted to a wide range of colors with universal colorants in appropriate bases.</p> <p><b>THINNING:</b> Not recommended.</p> <p><b>DRYING TIME, @ 77° F, 50% RH:</b> Temperature &amp; Humidity Dependent</p> <p><b>Touch:</b> 2-3 hours <b>Recoat:</b> 16 hours <b>Flash Point:</b> N/A</p> <p><b>VOC:</b> &lt; 380 g/l</p> <p><b>Weight Solids:</b> 70.8 ± 2% <b>Volume Solids:</b> 51.1 ± 2% <b>Weight Per Gallon:</b> 10.7 Lbs</p>	<p><b>COVERAGE:</b> 31-600 will cover up to 400 sq.ft per gallon @ 4.0 mils wet, 1.8 mils dry</p> <p><b>APPLICATION:</b> Apply 31-600 by brush, roller or airless spray (1800-2000 PSI and .017—.019 tip). Do not apply Alkyd Semi Gloss late in the day especially in periods of high humidity and when using dark colors.</p> <p><b>Cleanup Information</b></p> <p>Clean spills, spatters, hands and tools immediately after use with mineral spirits. Follow manufacturer's safety recommendations when using mineral Sprits.</p> <p><b>Surface Preparation</b></p> <p><b>Warning!</b> Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse affects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.</p> <p><b>Metal:</b> Remove all loose rust, dirt, grease and salt. Degrease surface if necessary. For Maximum adhesion on clean steel abrade surface with a course sandpaper. Rusted Metal should be primed with <b>45-560 Red Oxide Primer</b>.</p>	<p><b>Wood</b> Sand any exposed wood to a fresh surface. Patch all holes and imperfections with a wood filler or putty and sand smooth. Prime with 44-500 or 45-500W.</p> <p><b>Mildew</b> Remove before painting by washing with a solution of 1 part liquid bleach and 3 parts water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the mildewed area for 10 minutes. Rinse thoroughly with water and allow the surface to dry prior to painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach water solution.</p> <p><b>Caulking</b> Gaps between walls, ceilings, crown moldings, and other interior trim can be filled with the appropriate caulk after priming the surface.</p> <p><b>Drywall</b> Fill cracks and holes with patching paste / spackle and sand smooth. Joint compounds must be cured and sanded smooth. Remove all sanding dust.</p> <p><b>Plaster</b> Bare plaster must be cured and hard. Textured, soft, porous, or powdery plaster should be treated with a solution of 1 pint household vinegar to 1 gallon of water. Repeat until the surface is hard, rinse with clear water and allow to dry.</p>